



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	811565	PISTON/PISTON PIN	8	(STANDARD) 454 MAGNUM GM	
1	737	811603	PISTON/PISTON PIN	AR	(.030 O.S.) 454 MAGNUM GM CO	5
2	39	823098	PISTON RING	8	(STANDARD) 454 MAGNUM GM	
2	39	823099	PISTON RING (.030 O.S.)	AR	454 MAGNUM GM CODE #3UA	5
1	737	827653	PISTON/PISTON PIN	8	(STANDARD) 454 MAGNUM GM	
1	737	827654	PISTON/PISTON PIN	AR	(.030 O.S.) 454 MAGNUM GM CO	5
2	39	827651	PISTON RING	8	(STANDARD) 454 MAGNUM GM	
2	39	827652	PISTON RING	AR	(.030 O.S.) 454 MAGNUM GM CO	5
1	737	821090	PISTON/PISTON PIN	8	(STANDARD) GM CODE #2FJ, 3F	
1	737	817412	PISTON/PISTON PIN	AR	(.032 O.S.) (502 MAGNUM) GM CO	5
2	39	821091	PISTON RING	8	(STANDARD) GM CODE #2FJ, 3F	
2	39	817413	PISTON RING	AR	(.032 O.S.) GM CODE #2FJ, 3FJ, &	5
1	737	827664	PISTON/PISTON PIN	8	(STANDARD) GM CODE #4HJ & !	
1	737	827665	PISTON/PISTON PIN	AR	(.030 O.S.) (502 MAGNUM) GM CO	5
2	39	827660	PISTON RING	8	(STANDARD) GM CODE #4HJ & !	
2	39	827661	PISTON RING	AR	(.030 O.S.) GM CODE #4HJ & 5H.	5
3	23	818473	BEARING SET (STANDARD)	1		
3	23	818474	BEARING SET (.001 U.S.)	AR		5
3	23	818475	BEARING SET (.002 U.S.)	AR		5
3	23	818476	BEARING SET (.010 U.S.)	AR		5
3	23	818477	BEARING SET (.020 U.S.)	AR		5
4	17	35312	DOWEL PIN (1/4 IN. DIA.)	1		
5	26	811554	OIL SEAL	1		3,4
6	230	811561	FLYWHEEL	1		
7	10	49845	SCREW	6		
8		18311A17	COUPLING	1		
9	10	14883	SCREW	6		
10	12	20572	WASHER	6		
11	22	49099	GREASE FITTING	2		
12	614	9641	CONNECTING ROD	8		
13	10	19234	BOLT	16		
14	11	58056	NUT	16		
15	23	85726	BEARING UNIT (STANDARD)	8		
15	23	85727	BEARING UNIT (PAIR - .001 U.S.)	AR		5
15	23	85728	BEARING UNIT (PAIR - .002 U.S.)	AR		5
15	23	85691	BEARING UNIT (PAIR - .010 U.S.)	AR		5
15	23	85729	BEARING UNIT (PAIR - .020 U.S.)	AR		5
16	429	811552	CRANKSHAFT	1	(454 MAGNUM)	
16	429	811550	CRANKSHAFT	1	(502 MAGNUM)	
17	28	811558	KEY	1		
27		811572A94	GASKET SET OVERHAUL	1	(454 MAGNUM)	